



SIRF Roundtables

Manufacturing Excellence Roundtable - NSW

Presentations, discussion & lunch @ Rooty Hill RSL ¹

Factory visit @ Diageo ²

June 1st, 2004

Lean Manufacturing.

Agenda

8:00 – 30 am	Arrival tea & coffee: Networking
8:30 – 8.50	Welcome, introductions & general business. Future topics
8.50 – 9.10	CIWG topics: The options and a choice.
	Major topic: WHAT IS LEAN
9.10 – 9.20	At Wrigleys we have a Lean Coordinator
9.20 – 9.30	At Nestle-Purina we don't call it 'Lean' it is
9.30 – 9.40	Round-the-table: What do we want to know about Lean Manufacturing?
9.40 – 10.00	Morning Tea
	Major topic: VALUE STREAM MAPPING
10.00 – 10.30	Jeff Laidlaw. Dexion's high level Value Stream Mapping
10.30 – 10.45	Round-the-table. Our Value Stream Mapping experience is ...
	Major topic: LEAN – INVENTORY REDUCTION
10.45 – 11.00	Chris Hancox. Clark Equipment. We increased labour productivity by 40% & reduced inventory reduction.
11.00 – 11.10	Round-the-table. How we reduced inventory.
11.10 – 11.20	Round-the-table. Belief patterns what we have found
11.20 – 12.00	Breakout: What are the key things to do to 'get Lean'.
12.00 – 12.20	Group feedback
12.20 – 12.45	Format of Rt discussion (SA have fewer longer speakers and breakout groups. What do you want?)
12:45 – 1.15	Lunch/Networking. At the Rooty Hill RSL
1.15 pm	Drive to Diageo 4 Distillers Place Huntingwood.
1:45 pm	Introduction to Plant Tour. Host = Jason Bonisoli
2.00 pm	Plant Tour .
2:45 pm	Feedback: 'The 2 things to take away and 2 things for Host.'
3.15 pm	Close

¹ The Pharaohs Room, Rooty Hill RSL 55 Sherbrooke St. Rooty Hill (Nth) Tel: (02) 9625 5500

² Diageo. 4 Distillers Place Huntingwood. 02 9830 6666



Lean Manufacturing

Manufacturing Excellence Roundtable – NSW June 1, 2004

**Presentations, discussion & lunch @ Rooty Hill RSL
55 Sherbrook Rd. Rooty Hill (Nth)**

Lean Manufacturing is a wave sweeping over Australian manufacturing firms at present, but what is it and what relevance is it? There are many different interpretations and opinions. Some say it is just having fewer people on the factory floor, others say it is a complete management philosophy. Wrigleys and Nestle-Purina will tell us what Lean means to them. Come along and hear what others think and have your say.

Many people say to really get 'Lean' you need to map the value stream. What is Value Stream Mapping and how does it work? Listen to how Value Stream Mapping has been used in Dexion and then participate in a round-the-table discussion of the methods, uses and benefits.

There is a lot of attention being given to reducing inventory in 'Lean'. It started with JIT and Kanban but it is continuing. Listen to the story from one member (Clark Equipment) on how changes to the order book enabled a significant reduction in labour cost (40%) and a lowered inventory.

But to actually make improvements in your factory, what are the steps you should take? Participate in one of two break-out groups where the practical issues of moving towards "Lean Manufacturing" while meeting production targets are discussed and plans made.

Factory visit @ Diageo

4 Distillers Place Huntingwood.

Diageo make beverages. The canning lines at Huntingwood are modern and fast, some of their carton handling equipment is magic. In this visit we will see some of their success along the path to 'Lean' and although they are just starting on Value Stream Mapping we may be able to see where they are up to.

Diageo is only 6.5 kilometres from the RSL Club, a drive that should take less than 15 minutes.

RSVP

Members, please RSVP for yourself or nominee and a guest, by return email.

Peter Charlton.

MERt NSW

Ph: 02 9999 6822 04 1228 1229

Peter.Charlton@sirfrt.com.au