



# Standard Repair Quote



RCR SRS Number	SRS0015	RCR Drg #	Date Issued:	Standard Lead Time (Working Days FRO)
SRS Revision Number	1 31/10/05	Iluka Drg #		
Equipment Description:	WARMAN BARREL - FFAM005M		Prepared By: (RCR Rep)	Vince Scaturro
General Workscope Description:	DISMANTLE, INSPECT AND REPAIR		Approved By: (Iluka Rep)	30
Equipment Material Number	416111	Functional Location		
Iluka Order Number		RCR Job Number		

Work Centre	Standard Scope of Work	Labour Price	Materials and Expenses				Total Price
			Description	Qty	Cost	Markup	
	Iluka deliver equipment to RCR repair facility in MidWest. (Southwest equipment picked up by RCR repairer)						
	Strip, clean , inspect						
	Complete report sheet on findings						
	Sandblast & paint bearing barrel and end covers as per Iluka Specification ETS-005 Protective Coatings						
	Supply new bearings and seals		Bearings HM926749 ASSY 90080	1			
	Replace grease nipples		Bearings NU 2226 EMC3	2			
	Re - Assemble & set end float to Warman specification		Seals V160A	2			
	Test Run, 2 hrs and record running temperature.		Grease Nipples	2			
	Re-check end float to Warman Specification						
	Coat exposed shaft ends with preservative & fit thread protector						
	RCR Delivery to Iluka Stores						
	<b>Standard price for above scope of work</b>						
<b>Totals</b>							\$ -
<b>Grand Total Repair Price</b>							\$ -

OPTION	Standard Variances	Labour Price	Materials and Expenses				Total Price
			Description	Qty	Cost	Markup	
	<b>WARMAN PARTS AS REQUIRED</b>						\$ -
A	New Shaft		FFAM073ME05				\$ -
B	End Covers		FF024-10E62				\$ -
C	Labyrinth Drive End		FF062-D-10E62				\$ -
D	Labyrinth Impellor End		FFAM062-10E62				\$ -
E	Piston Rings		YE108G02				\$ -
F	Rubber Gaskets		FF025S14				\$ -
G	Bore and Sleeve Bores		Material - Mild Steel				\$ -
H	General Freight as Required						\$ -
I	Replacement Unit Cost (Inc S & A)						

Please note Labour only is valid for 12 months from date of issue and prices are for each component or assembly.  
Please note material pricing is not fixed for any period and any increases by material suppliers will be additional to above total repair price.